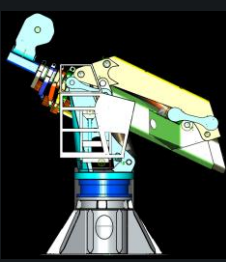
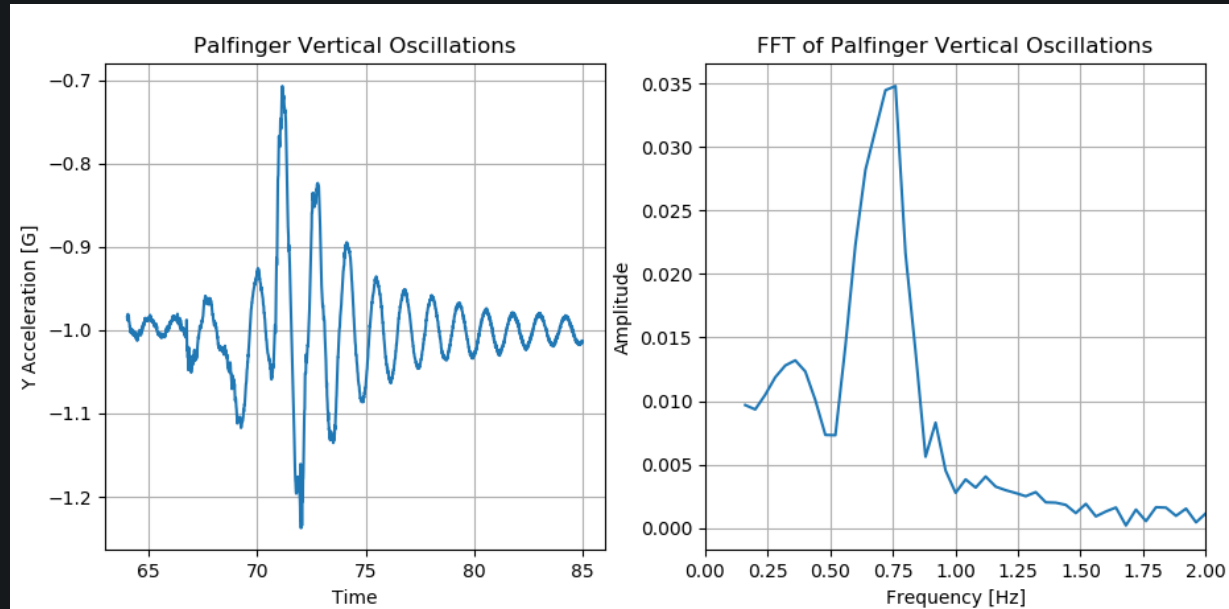


# Palfinger Test Results



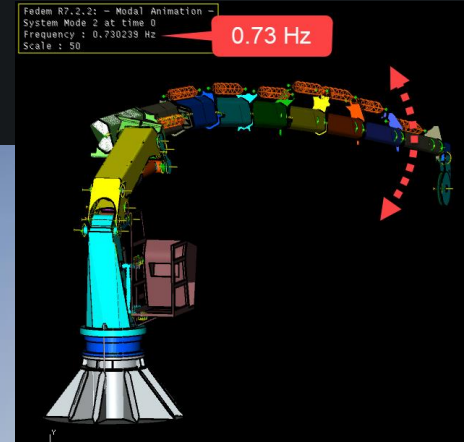
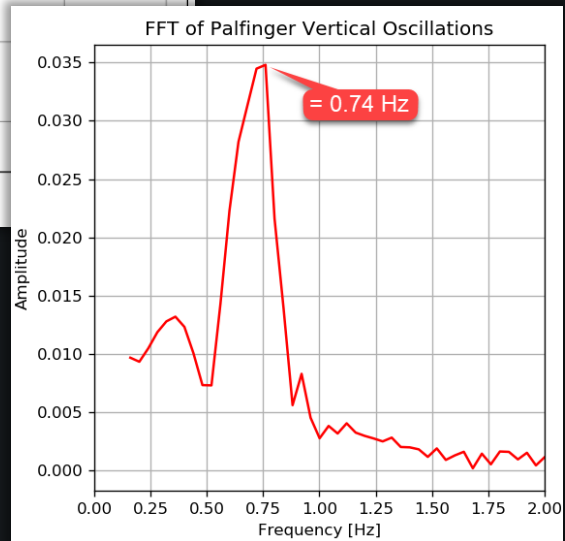
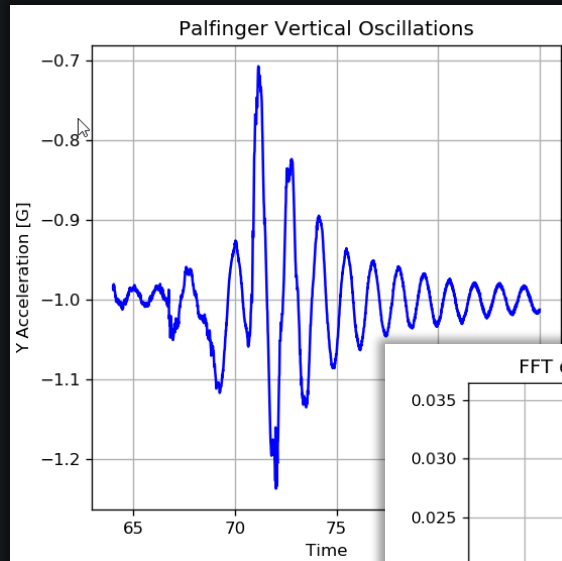
Deployment and Oscillation tests for FEDEM TWIN model validation:



# Palfinger Test Results

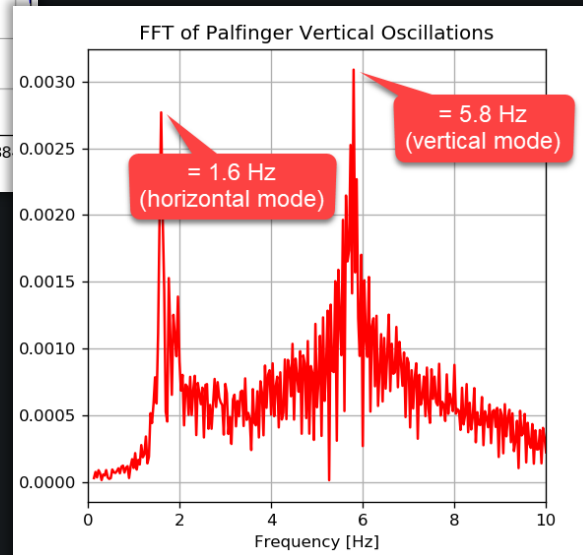
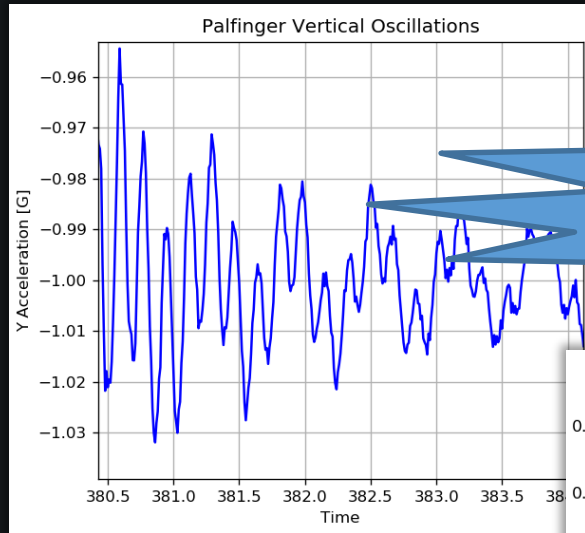
Close match  
7.4 versus 7.3  
Hz

Measured eigenfrequency at maximum extension (L=18m):

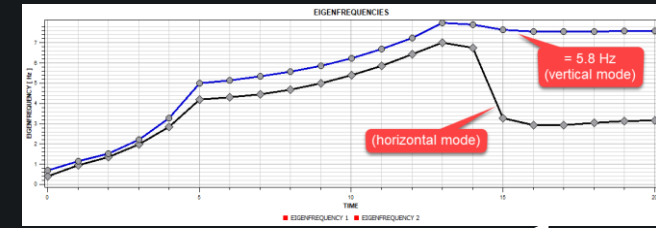


# Palfinger Test Results

Measured eigenfrequency at minimum extension:



Ok match (5.8 versus 7 Hz)

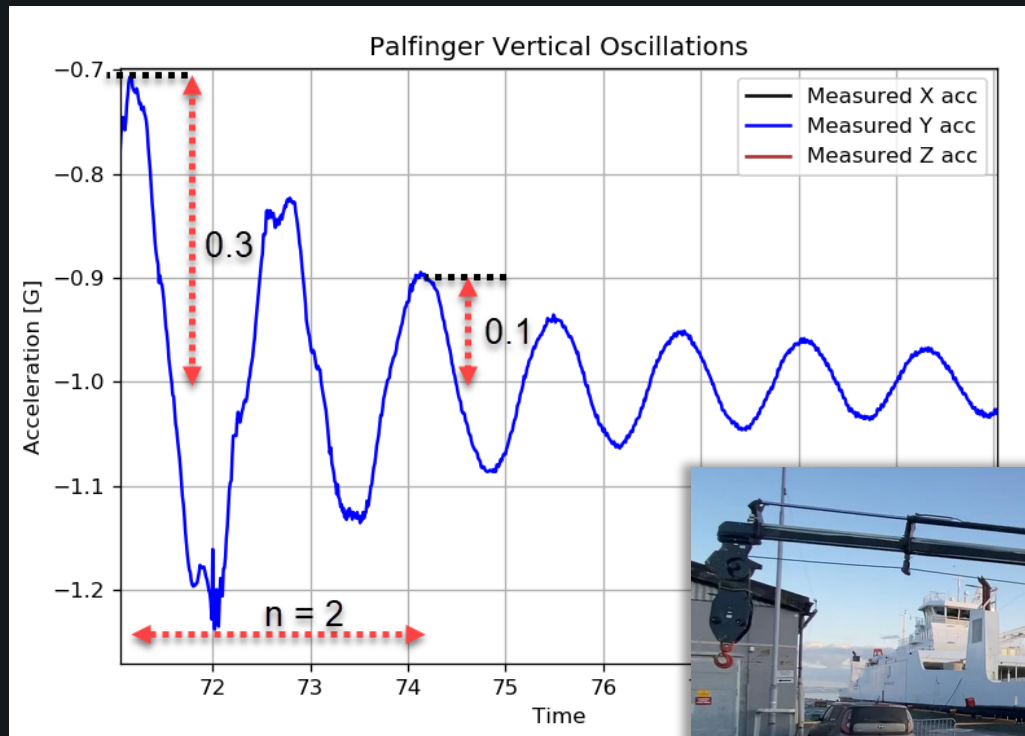


FEDEM mode = 7 Hz



# Palfinger Test Results

Estimated Damping (L=18m / Vertical mode at 0.7 Hz):



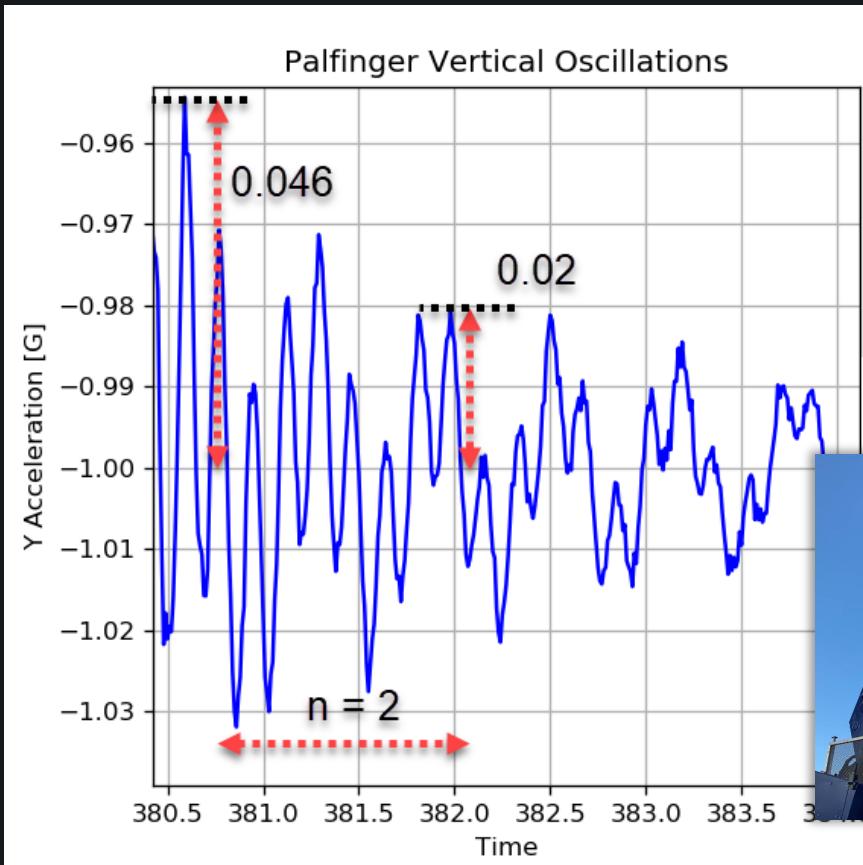
$$\text{Logarithmic decrement } \delta = \frac{1}{2} \ln \left( \frac{0.3}{0.1} \right) = 0.55$$

$$\text{Damping ratio } \zeta = \frac{\delta}{\sqrt{4\pi^2 + \delta^2}} = 0.087 \text{ (8.7\%)}$$



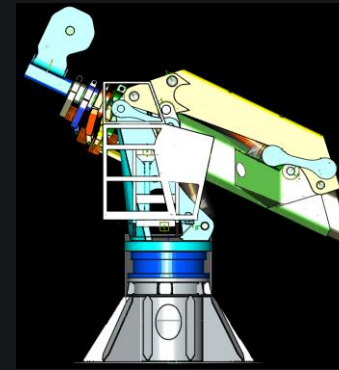
# Palfinger Test Results

Estimated Damping at minimum extension (Horizontal Mode at 1.6 Hz):



$$\text{Logarithmic decrement } \delta = \frac{1}{2} \ln \left( \frac{0.046}{0.02} \right) = 0.42$$

$$\text{Damping ratio } \zeta = \frac{\delta}{\sqrt{4\pi^2 + \delta}} = 0.066 \text{ (6,6\%)}$$



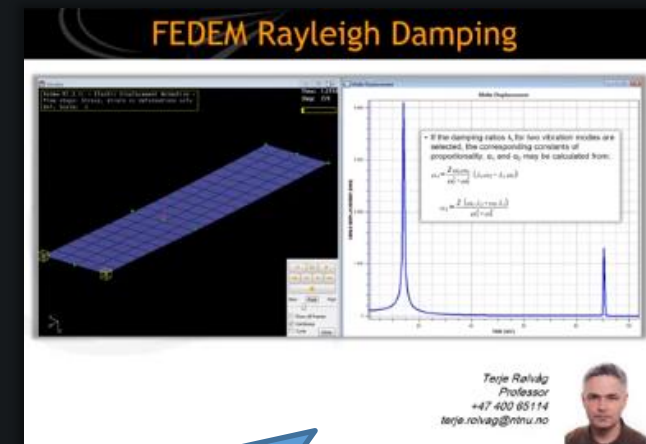
# Palfinger Test Results

Which gives a mass and stiffness proportional damping based on 0.7 Hz (vertical mode at max extension) and 1.6 Hz (Horizontal mode at stowed position):

Mass proportional damping ( $\alpha_1$ ) = 0.632

Stiffness proportional damping ( $\alpha_2$ ) = 0.0069

Structural Damping		Scaling of Dynamic Properties	
Mass proportional	0.632	Stiffness	1.0
Stiffness proportional	0.0069	Mass	1.0



Click for more info

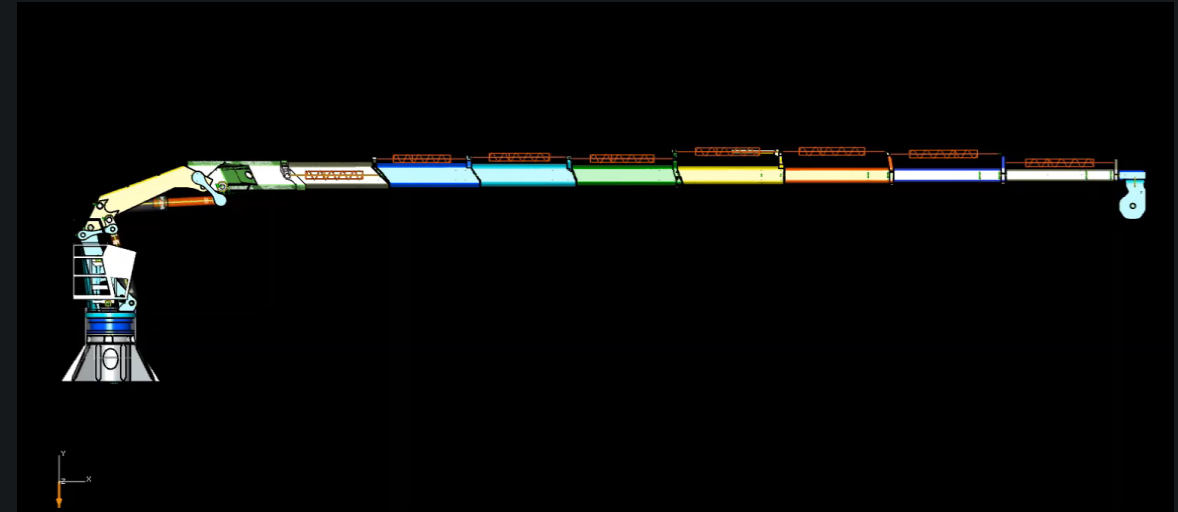
# Palfinger Test Results

FEDEM runs faster than  
real time with 3.6 mill DOFs!

Crane deployment takes 130 seconds:



FEDEM simulation takes 75 seconds:



```
-----  
Elapsed time : 0 days 00:01:30.38  
CPU time : 0 days 00:01:15.06  
-----
```

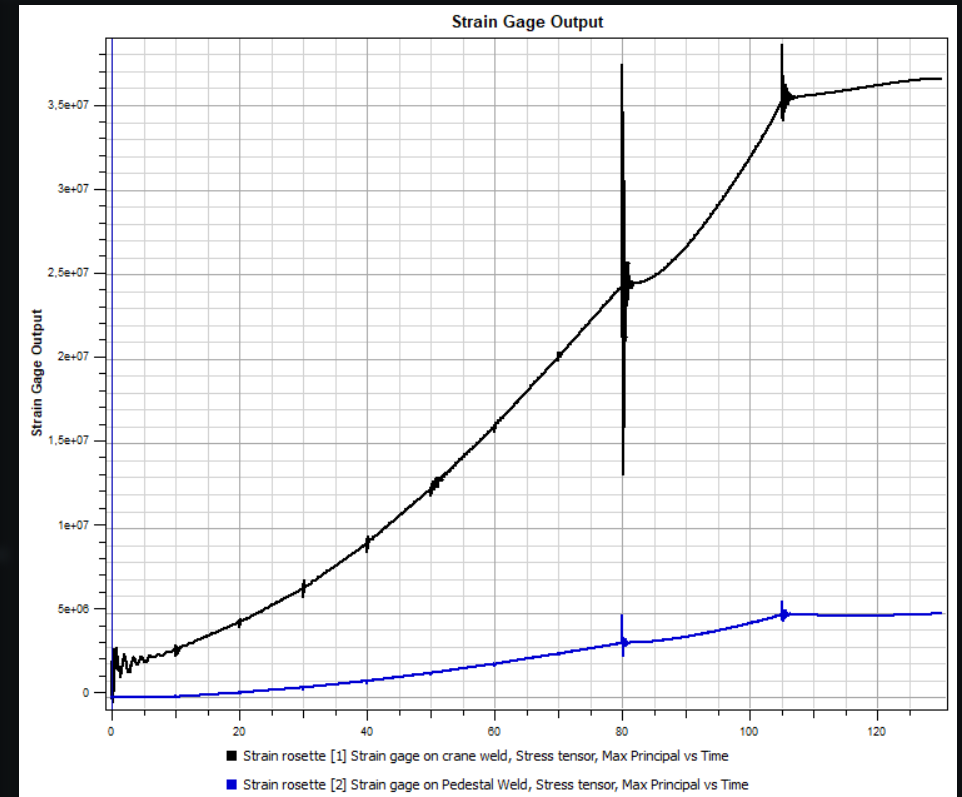
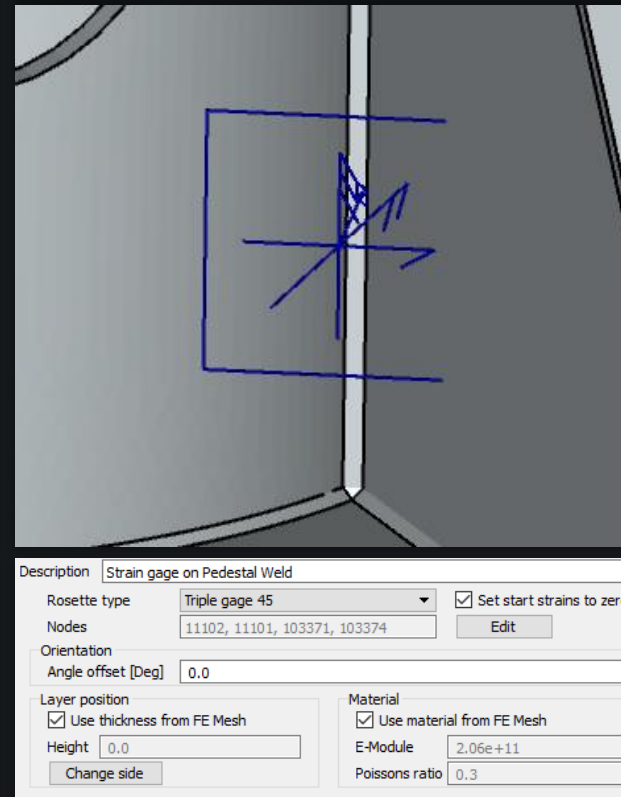
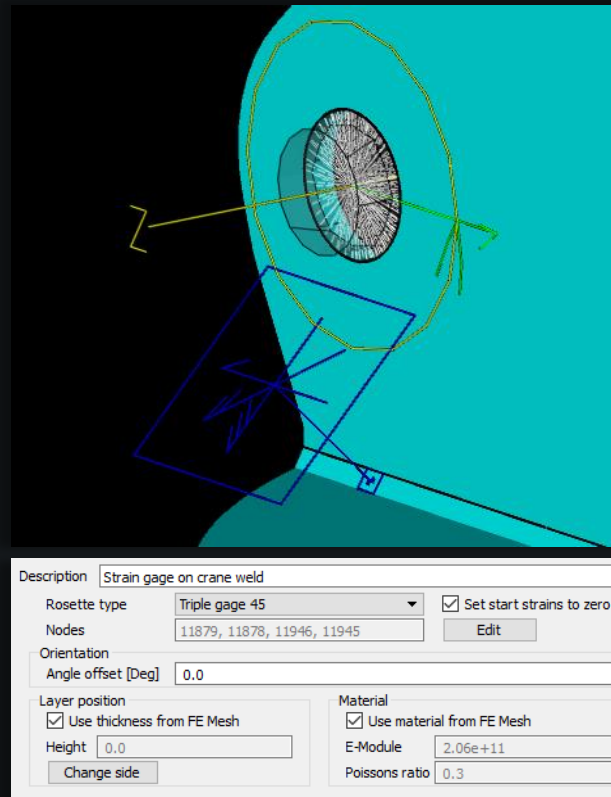
```
Simulation successfully completed :-)
```

# Palfinger Test Results

-----  
Elapsed time : 0 days 00:01:30.38  
CPU time : 0 days 00:01:15.06  
-----

Simulation successfully completed :-)

Strain and stress time histories are calculated simultaneously:



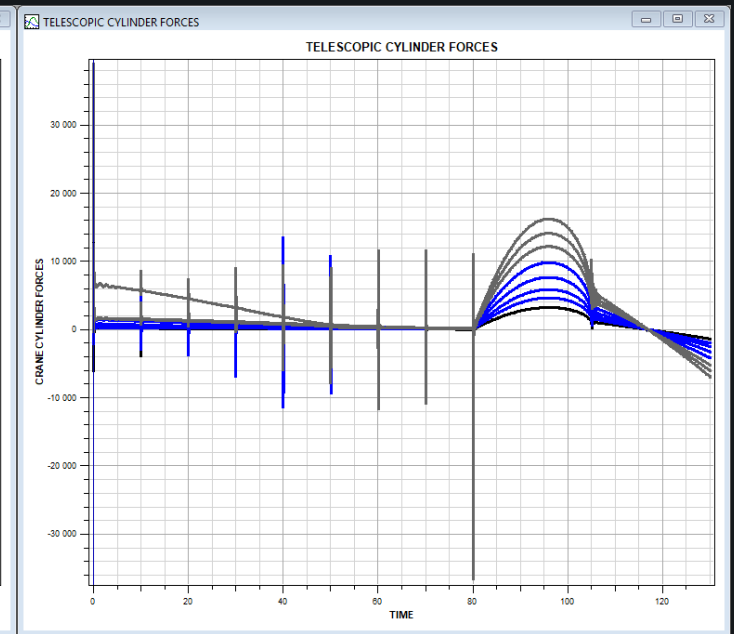
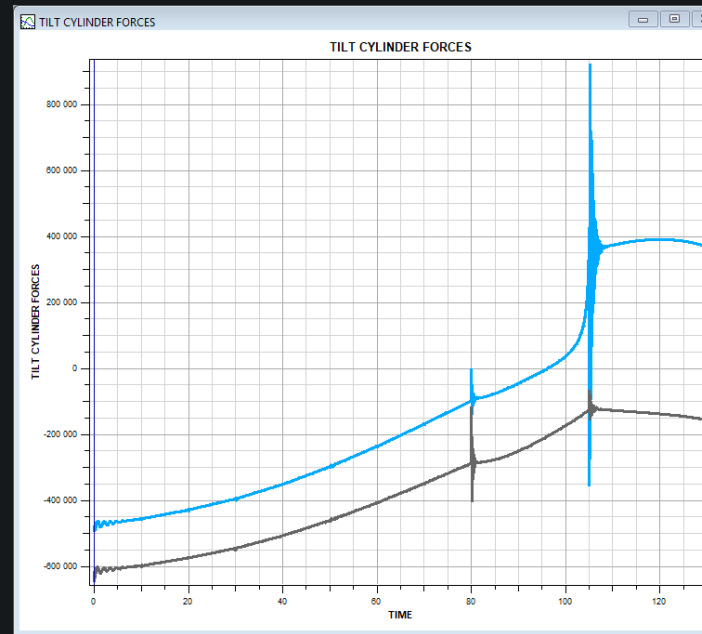
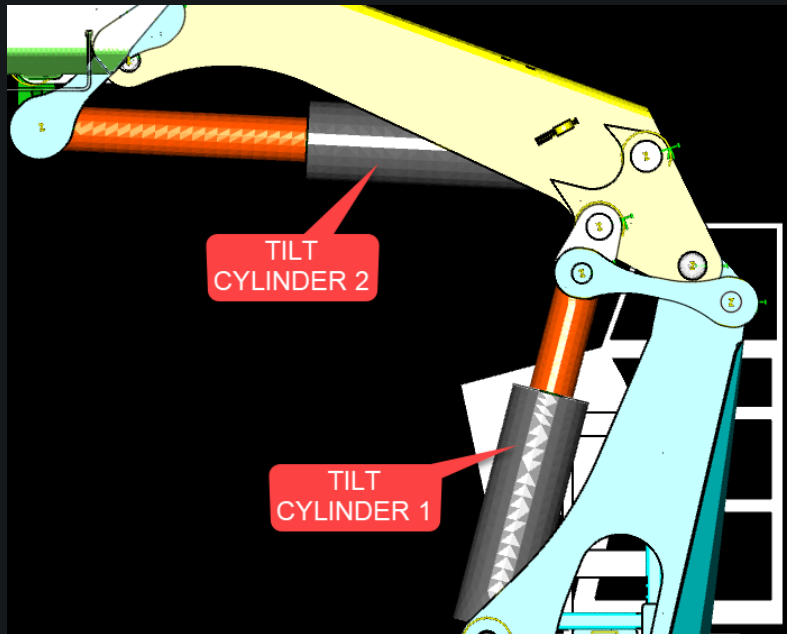


# Palfinger Test Results

-----  
Elapsed time : 0 days 00:01:30.38  
CPU time : 0 days 00:01:15.06  
-----

Simulation successfully completed :-)

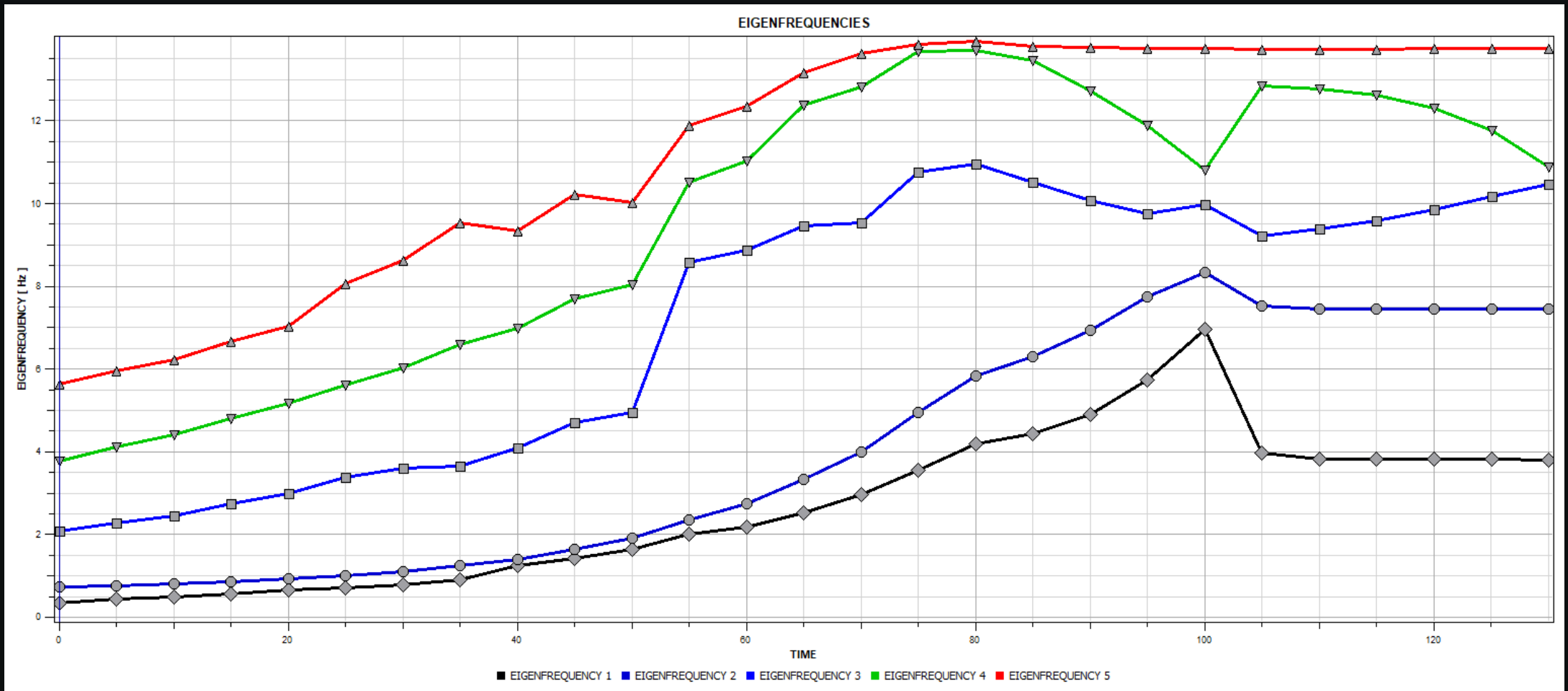
Structural and control variables are calculated simultaneously:



# Palfinger Test Results

-----  
Elapsed time : 0 days 00:01:30.38  
CPU time : 0 days 00:01:15.06  
-----  
Simulation successfully completed :-)

Eigenfrequencies are calculated simultaneously:



# Palfinger Test Conclusion

The FEDEM model is waiting for its Physical Twin (sensor inputs):

