

Interoperability the Enabler of Production Automation

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Sweden

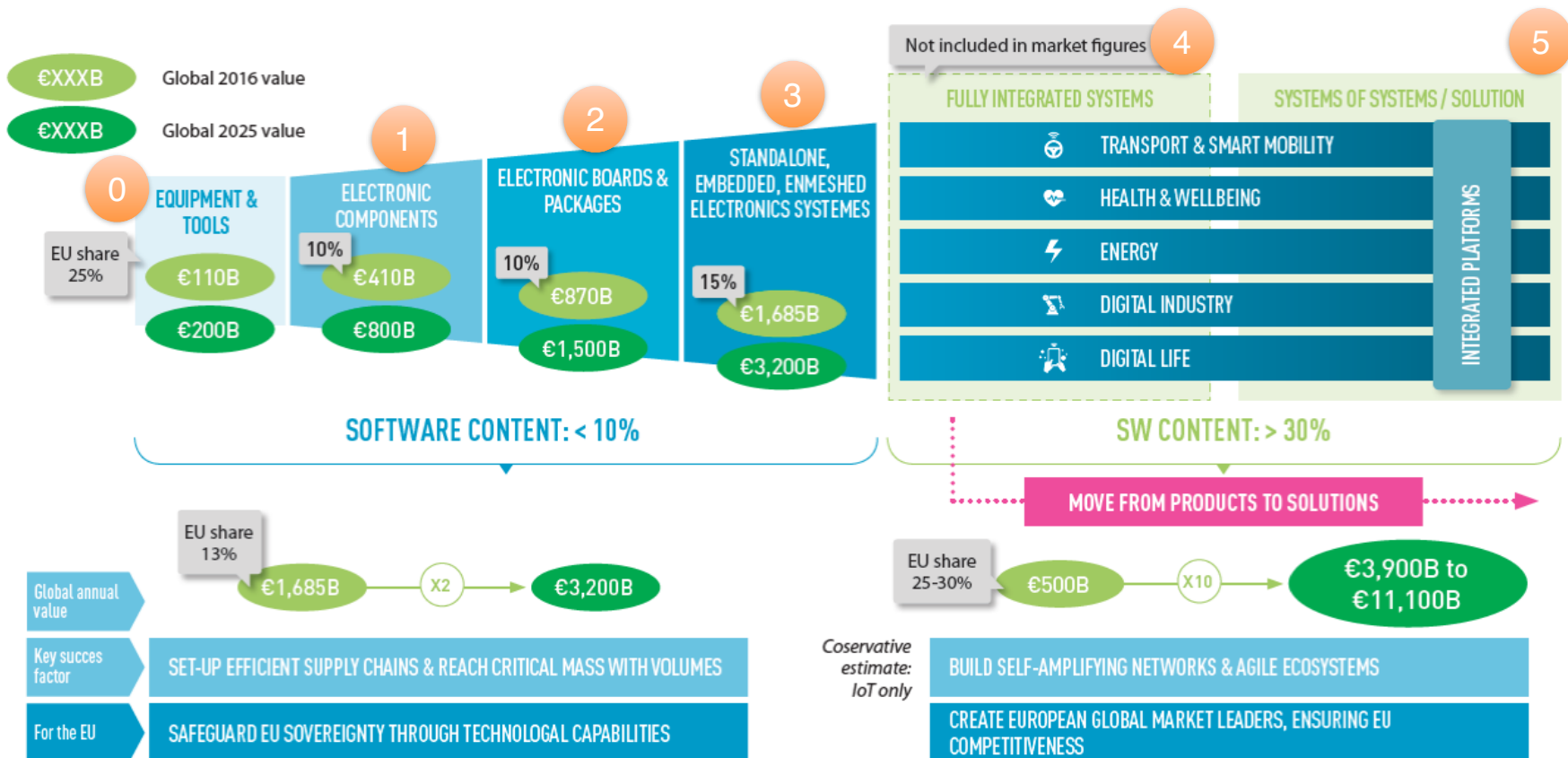
Supported by
Productive4.0 and Arrowhead Tools projects
ECSEL-JU grant 737459 and 826452



Value is shifting across the CPS value chain (1/2)

Today value is concentrated at 75% upstream

advancy

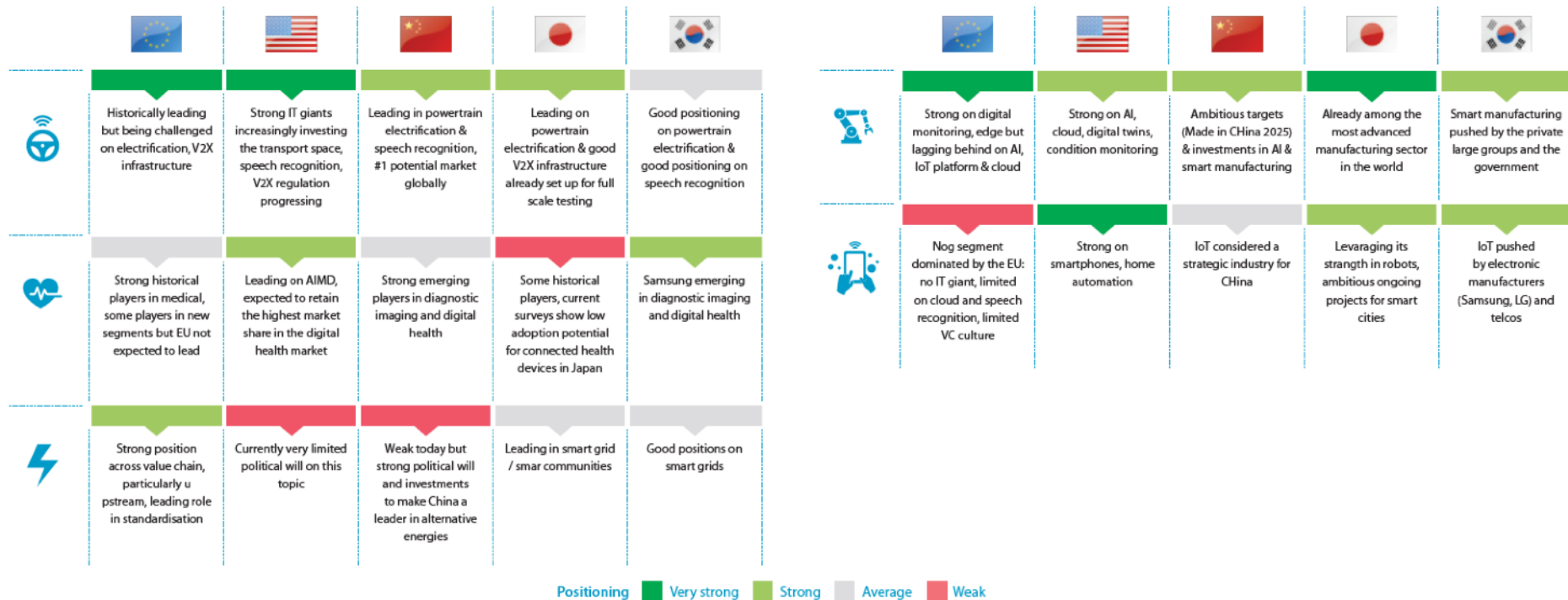


Note: rounded figures. (1): 2025 estimate value potential for the Internet of Things, not the full potential for ECS end-applications.

Source: Decision, IDC, MGI, Advancy research & analysis

Region strengths & weaknesses per application

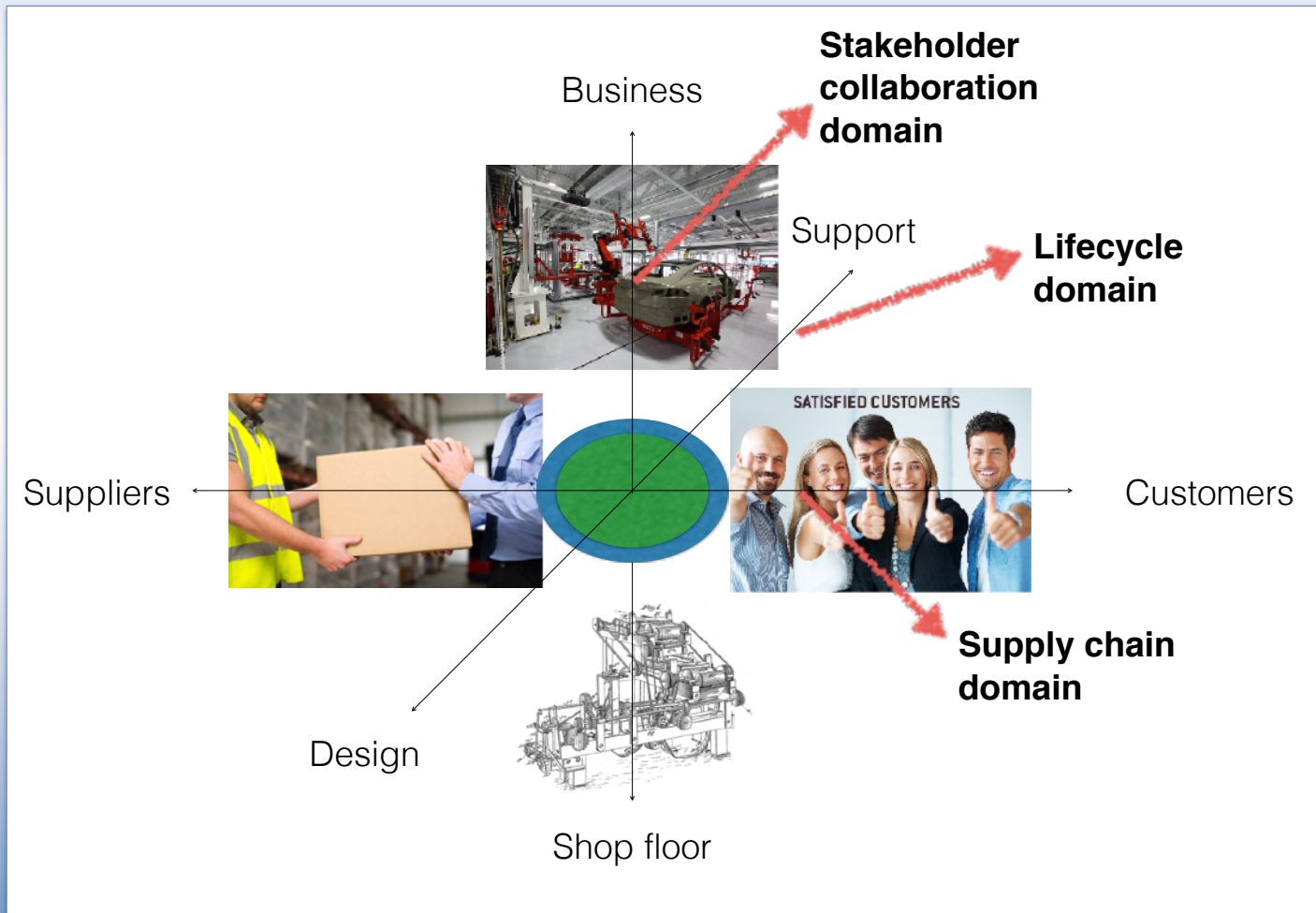
advancy



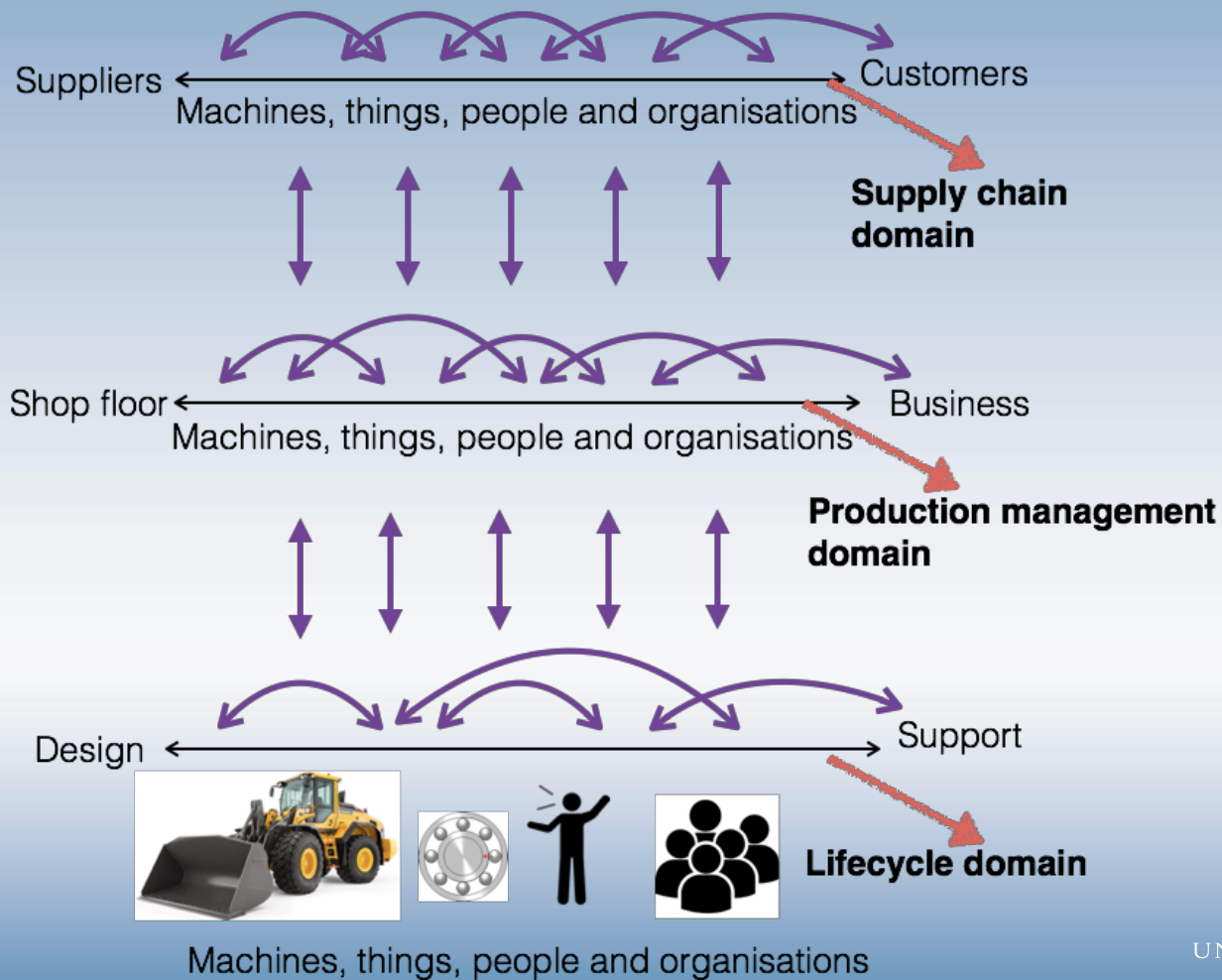
Source: ECS-SRA 2018, Advancy research & analysis

Figure 12: International benchmarks by application

From enterprise to multi stakeholder operation

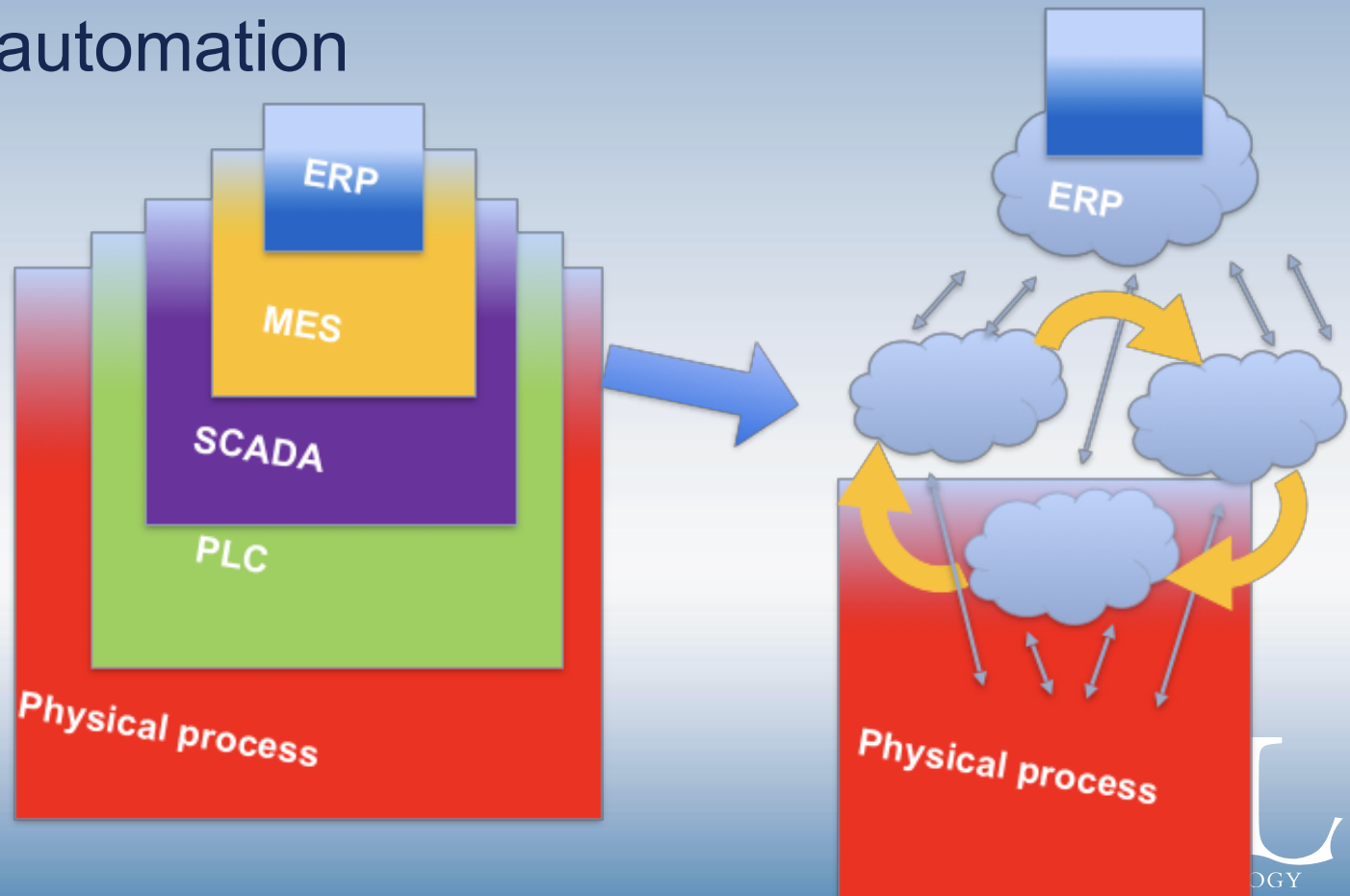


Information feedback enables improvements



Distribution and run-time dynamics

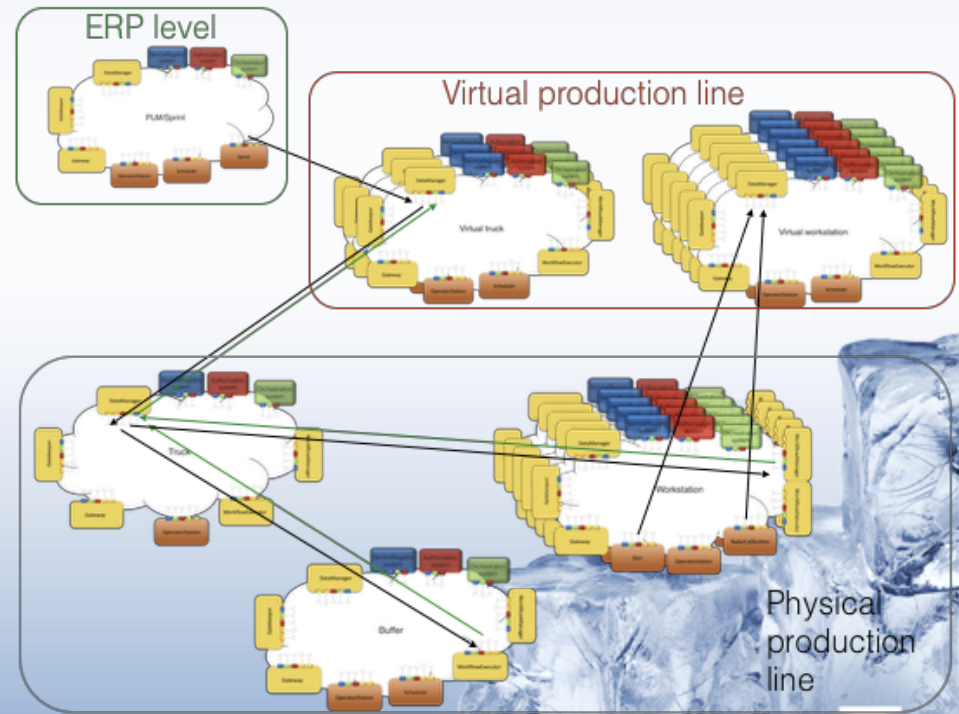
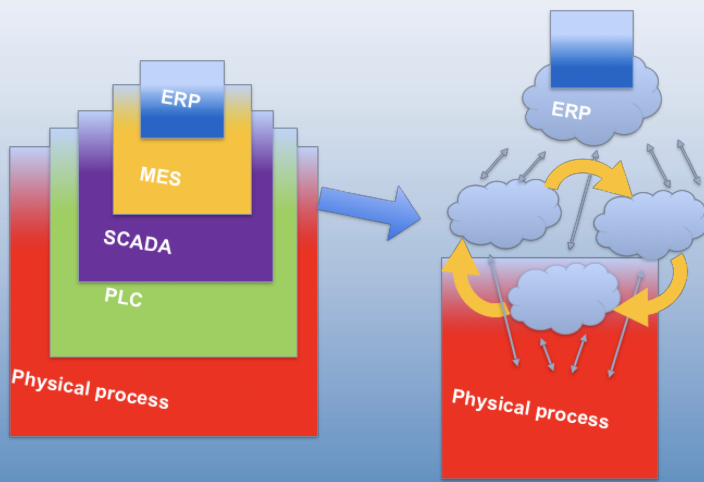
- ✓ Flexible production
- Flexible automation



Distribution and run-time dynamics

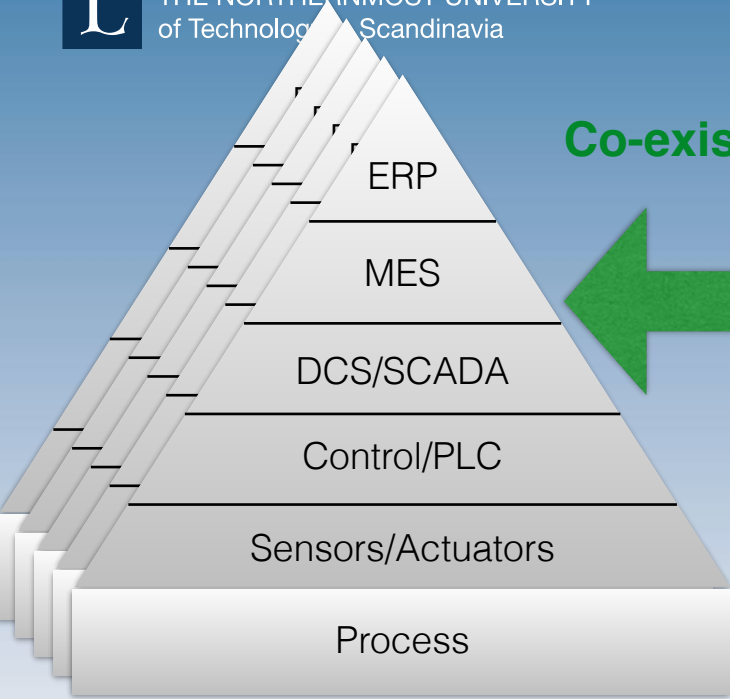
Flexible automation

Decentralised and virtualised
production system

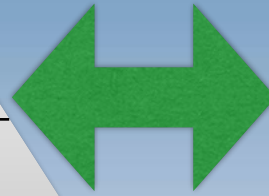




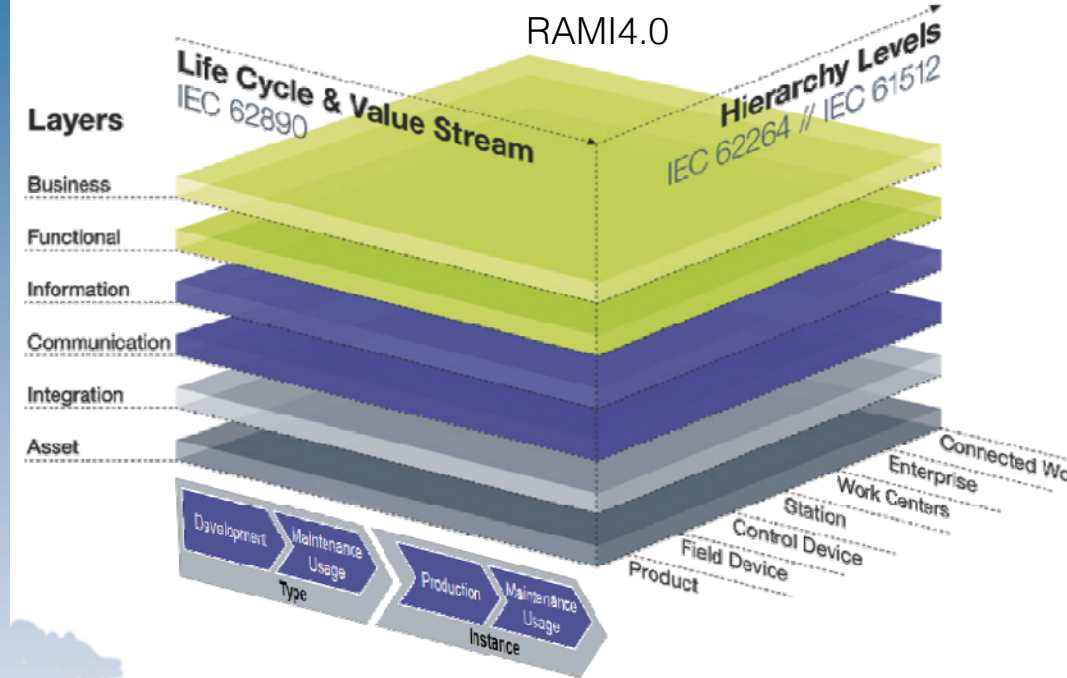
ISA-95
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of Technology Scandinavia



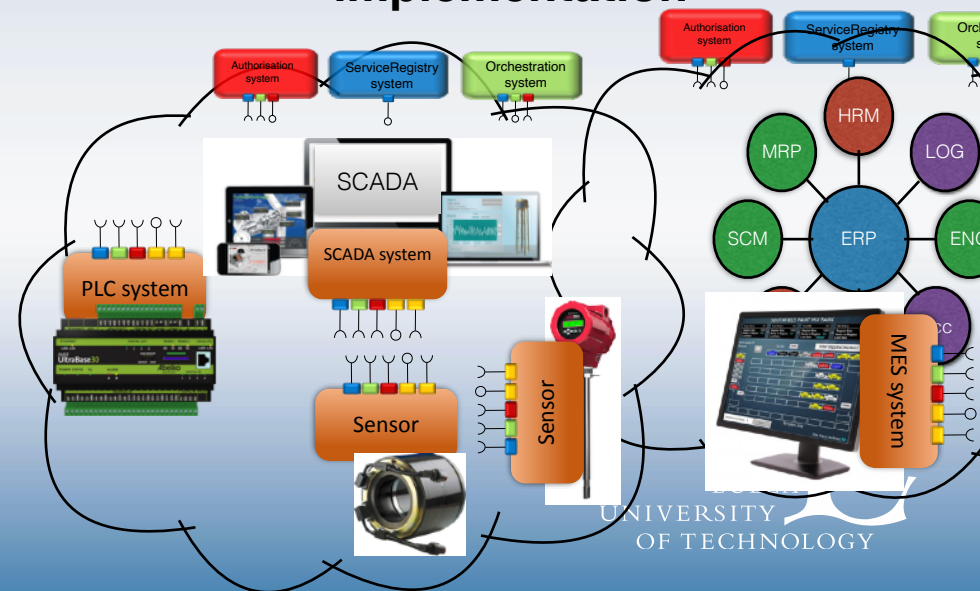
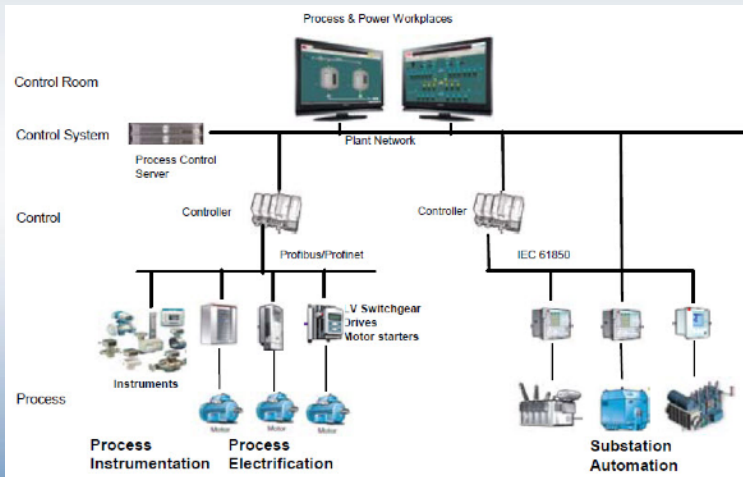
Co-existens



RAMI4.0



Local automation cloud implementation



Interoperability between what

- Sensors, actuators, controllers
- Machines
- Tools; Analysis, Optimisation
- Groups
- Organisations
- Management: Operational, security, safety, ...
- Engineering: Tools, Engineering procedures, ...



Automation engineering tools chain an Example

- LindbäcksBygg
 - Vertex - building CAD tool
 - Speaks BIM XML
- ABB Robot Studio
 - Speaks proprietary semantics

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Translation by hand
Two engineers full time



Interoperability

SoS interoperability: technology enabling instant and seamless understanding of data/information exchanged within and between networked and distributed systems.





Interoperability

SoS interoperability: technology enabling instant and seamless understanding of data/information exchanged within and between networked and distributed systems.

Protocols

Encoding

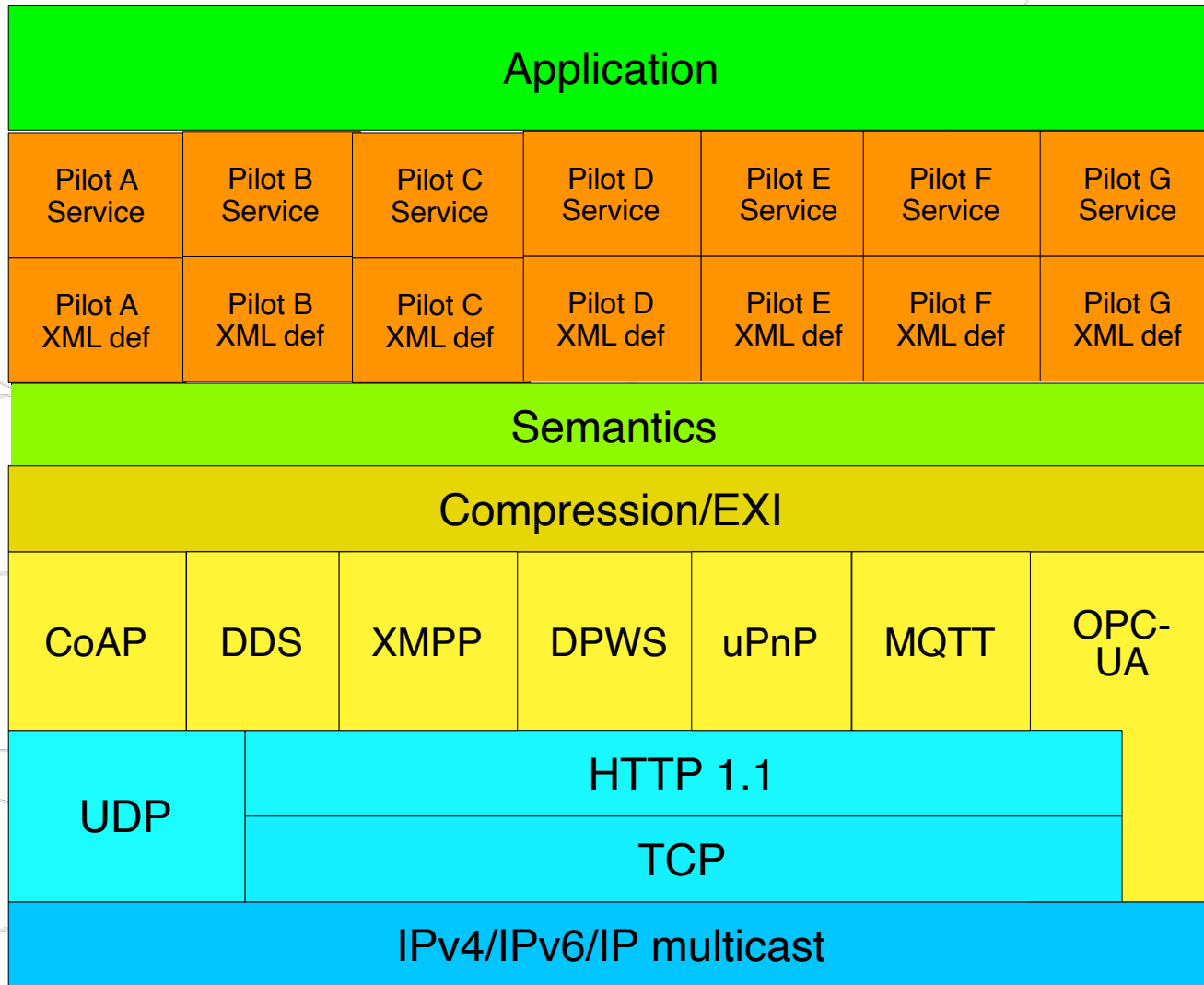
Compression

Security

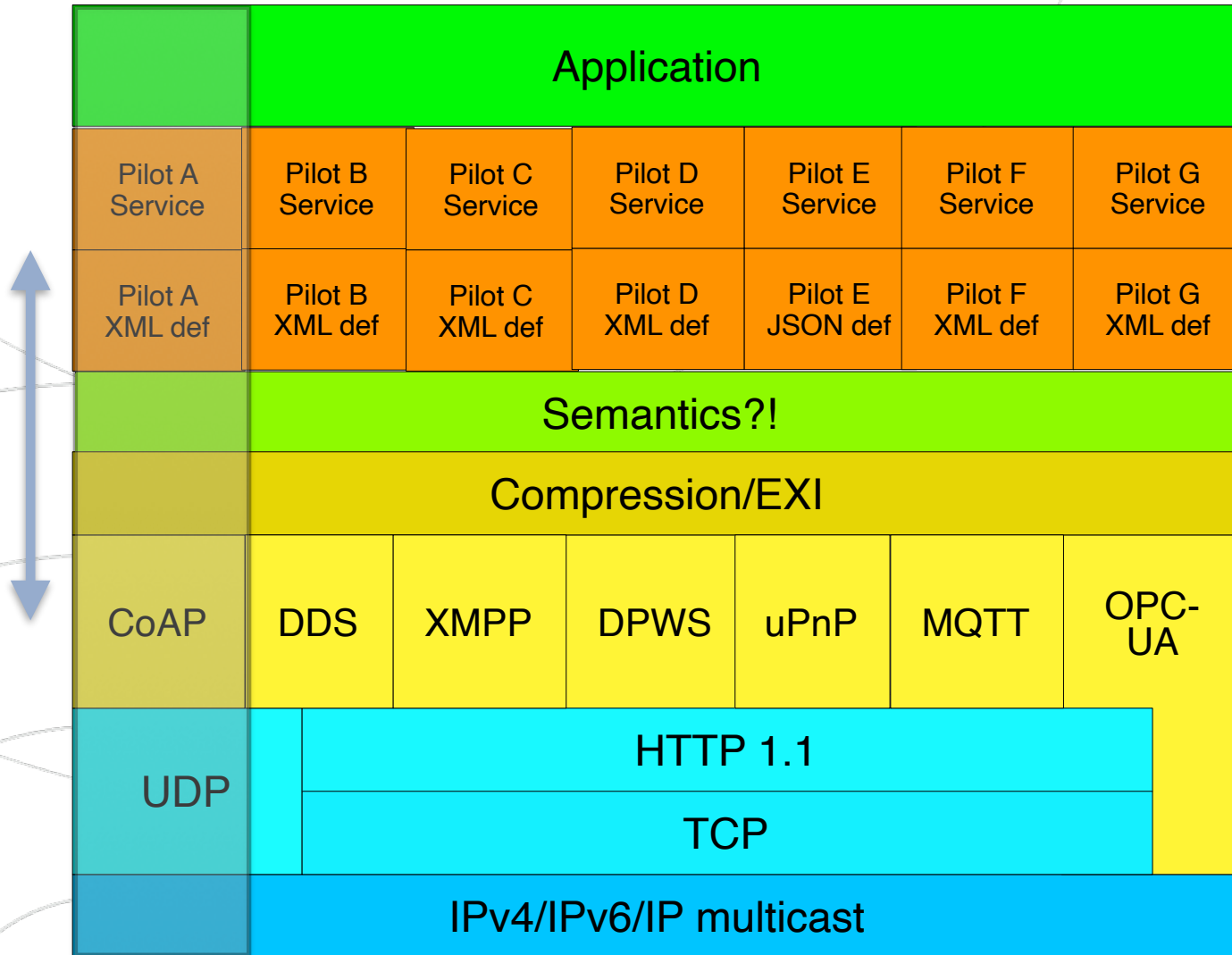
Data semantics



Service Oriented Protocols - Interoperability?



Service Oriented Protocols - Interoperability?

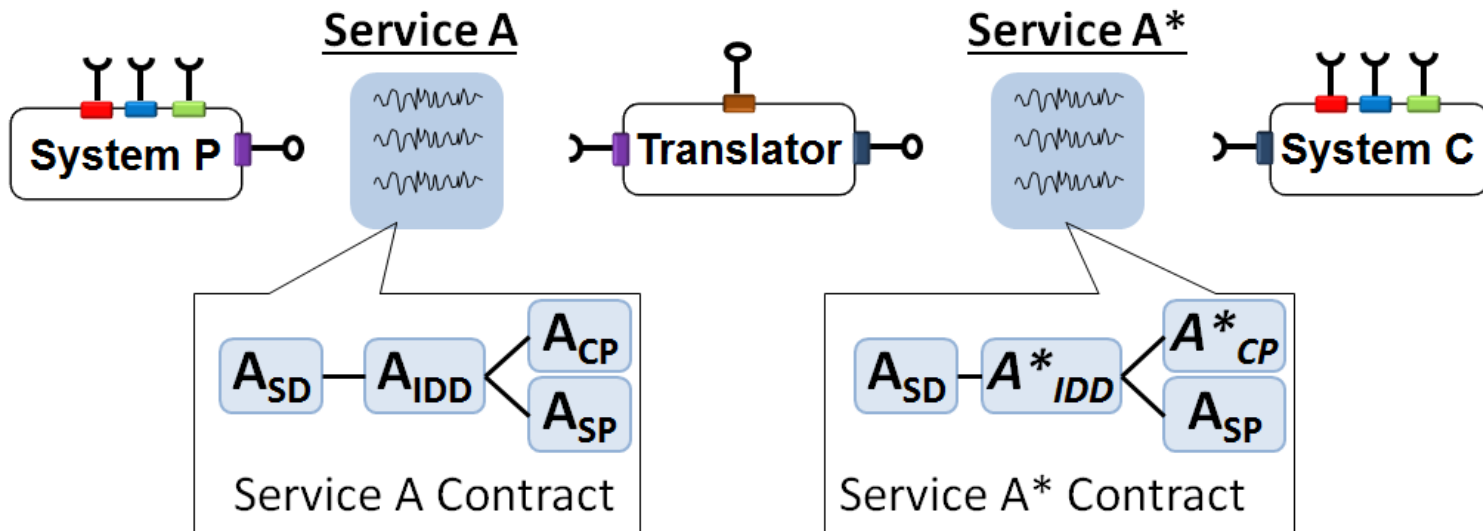
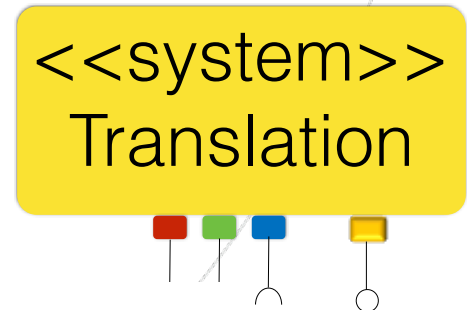


Interoperability based on translation

Translation between different protocols and encoding

e.g. HTTP, CoAP, MQTT, OPC-UA, ...

e.g. JSON, XML, CBOR,



Interoperability

- SoS interoperability: technology enabling instant and seamless understanding of data/information exchanged within and between networked and distributed systems.

- ✓ Protocols
- ✓ Encoding
- ✓ Compression
- Security
- Data semantics

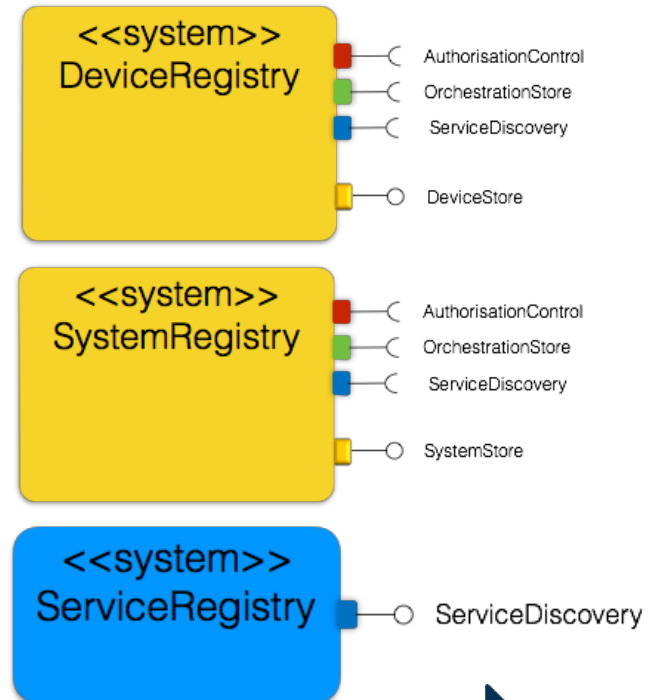
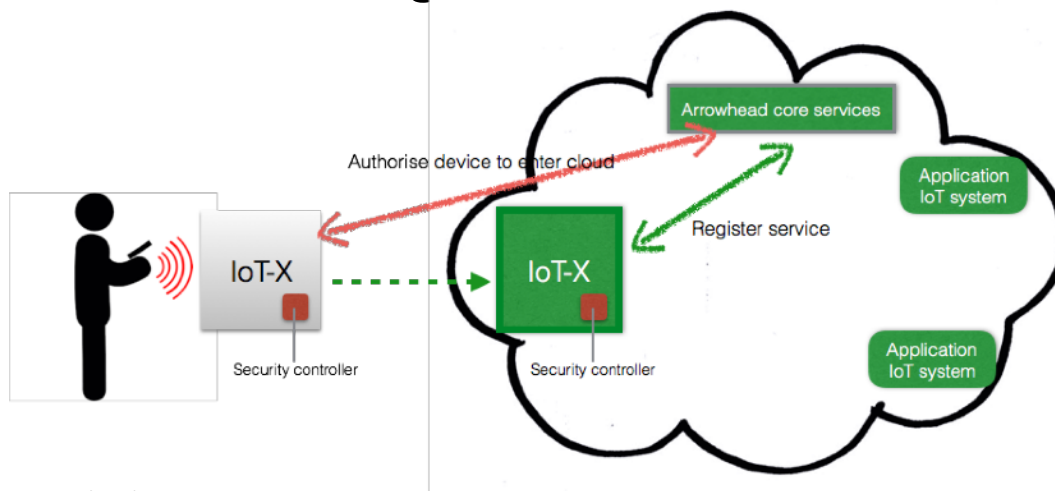
Security interoperability

- Authentication
- Authorisation
- Data encryption

Authentication

Need chain of trust from HW to Services

- HW certificates
- SW certificates
- Registries for HW, SW, Services
- On-boarding procedures

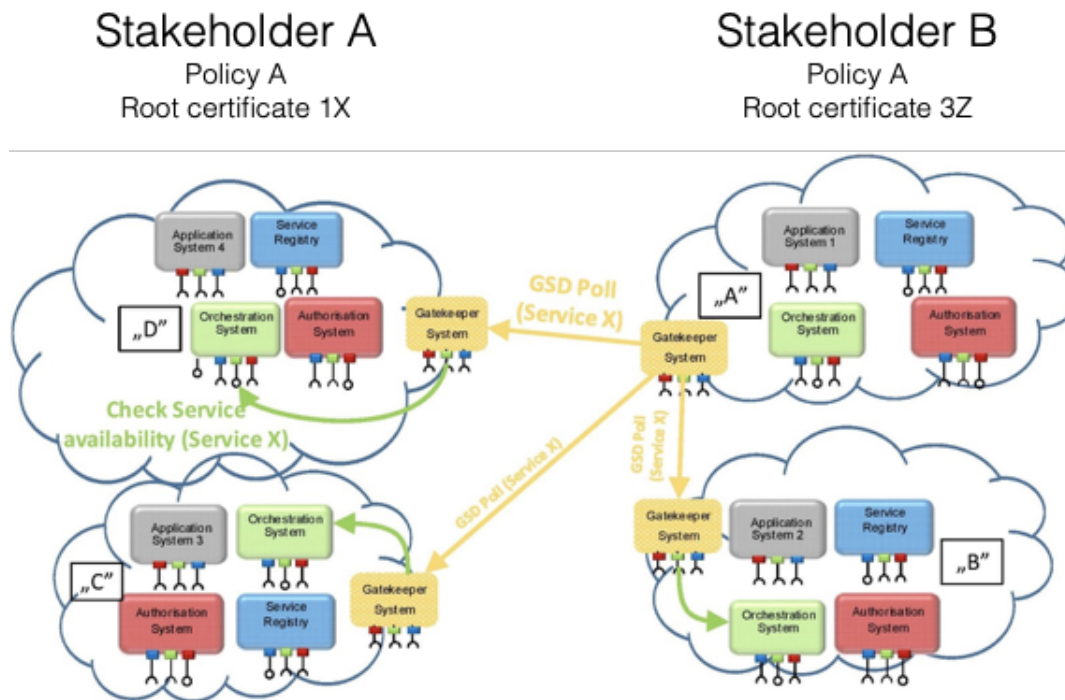


www.arrowhead.eu

A. Bicaku, S. Maksuti, C. Hegedűs, M. Tauber, J. Delsing and J. Eliasson, "Interacting with the arrowhead local cloud: On-boarding procedure," 2018 IEEE Industrial Cyber-Physical Systems (ICPS), St. Petersburg, 2018, pp. 743-748.

Authorisation

- Management issue
 - How to describe authorisation policies?
 - Type of certificates, root certificates,
- **Which authorisation policy languages will an Authorisation system understand**



Data encryption

- Many algorithms, e.g.
 - Triple Data Encryption Standard (TripleDES)
 - Blowfish Encryption Algorithm
 - Twofish Encryption Algorithm
 - Advanced Encryption Standard (AES)
 - IDEA Encryption Algorithm
 - MD5 Encryption Algorithm
 - HMAC Encryption Algorithm
 - RSA Security

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 - RSA Security
- **Which algorithms does a consumer system have code for**

Data semantics interoperability

This research work has been funded by the European Commission, through the European H2020 research and innovation programme, ECSEL Joint Undertaking, and National Funding Authorities from 18 involved countries under the research project Arrowhead Tools with Grant Agreement no. 826452.



Data semantics interoperability

Semantics translation problem

CPS A message

```
[  
  {"n": "OO_temp_sensor",  
   "t": 318350,  
   "u": "K",  
   "v": 294.05}  
]
```

CPS B message

```
[  
  {"bn": "temp_sensor", "bt": 318350},  
  {"u": "Cel", "v": 20.9},  
  {"u": "Lon", "v": "1"},  
  {"u": "Lat", "v": "-1"}  
]
```


Data semantics interoperability

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```

Same ontology
Same data
Do not look the same!!

Interoperability strategies

Standards - do like me and we are interoperable!?

Asset descriptions

ISO 15926

ISO 10303 (AP 223)

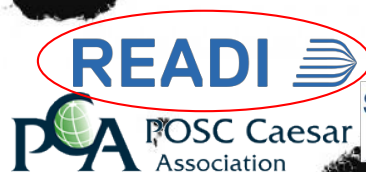
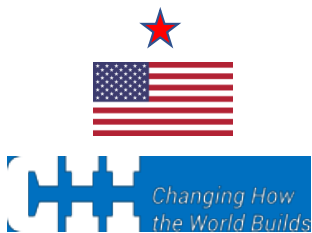
Asset administration shell DIN

Sensor data

SenML (RFC 8428) developed by OMA

SensorML (OGC standard)

ISO 15926



Interoperability strategies

Ontology based approaches

Semantic web approach (SO 15926)

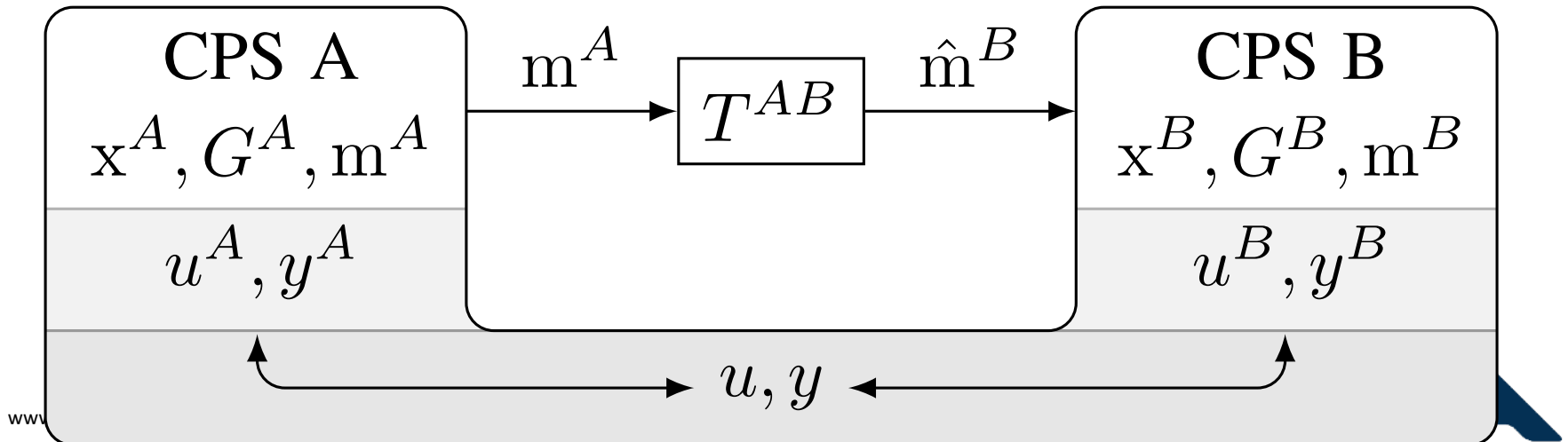
Semantic annotations of XSD files, the meta-data, that describe the exchanged XML messages.

R. Campos-Rebelo, F. Moutinho, L. Paiva and P. Maló, "Annotation Rules for XML Schemas with Grouped Semantic Annotations," IECON 2019 - 45th Annual Conference of the IEEE Industrial Electronics Society, Lisbon, Portugal, 2019, pp. 5469-5474.

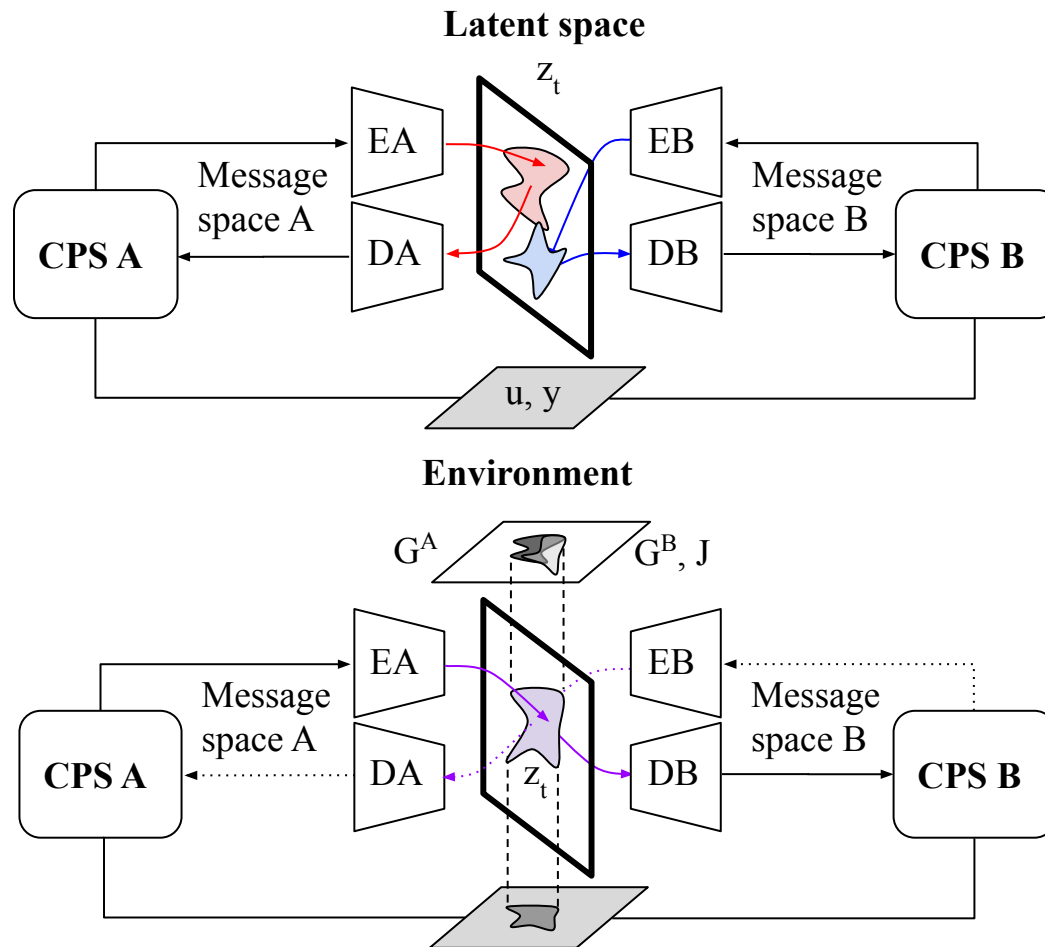
Interoperability strategies

Machine learning approach

- Model of communicating cyber-physical systems (CPS) with different data representations and semantic definitions that interact in a physical environment (gray) and service-oriented architecture (white) via messages m translated by a function T^{AB}



Data semantics translation approach



Tool data semantics interoperability

Semantics translation results

TABLE I: Tested models and their results.

Model	Kind	Strategy	Size	Accuracy		Error	
				Max	Mean	Min	Mean
0	non-shared	2	1-layer	0.70	0.44	0.57	4.0
1	non-shared	2	2-layer	0.73	0.38	0.50	4.9
2	non-shared	1	1-layer	0.66	0.39	0.48	6.7
3	non-shared	1	2-layer	0.74	0.34	0.71	12.0
4	shared	2	2-layer	0.70	0.34	0.54	15.0
5	shared	3	2-layer	0.75	0.41	0.43	2.7
6	shared	1	2-layer	0.69	0.33	0.53	12.0
7	supervised	–	1-layer	1.0	1.0	0.16	0.17
8	supervised	–	2-layer	1.0	0.99	0.16	0.19

Interoperability considerations

New standards are created

Standards are updated - 5-15 years

Technology life times and update and upgrade cycles

Mechanical life time - 20-100 years

Automation/IT HW life time - 10 years

Semantics/ontologies

New once invented every hour

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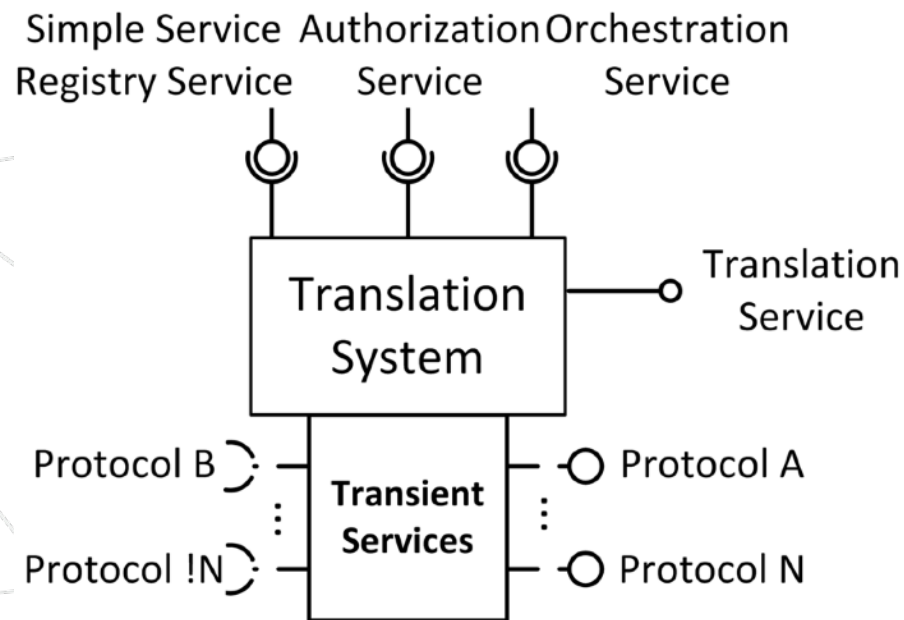
Automation/IT SW lifetime - months to a few years?!

Interoperability engineering

- Design time
 - Write a situation specific and dedicated translator
 - Make use of general translator
- Run time??
 - What can be automated and made autonomous?
 - Can service contract mismatches be identified?
 - Can we inject protocol and encoding translation?
 - Can we inject missing consumer capabilities?
 - Can we inject servitisation of legacy API?

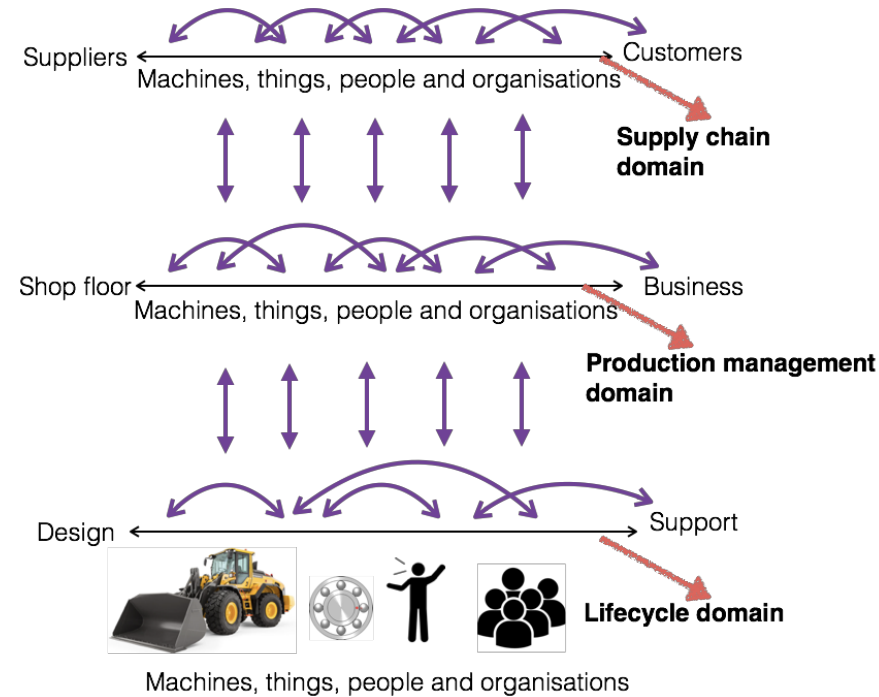
Dynamic instantiation of translation

- Instantiation of translator based on needs:
 - Protocol
 - Encoding
 - Semantics



Emerging interoperability issues

- Outcome-based business models
- Micro service transactions
- **Currency interoperability** at the edge



IoT-SoS Architectures & Platforms

Features	Arrowhead	AUTOSAR	BaSyx	FIWARE	IoTivity	LWM2M	OCF
Key principles	SOA, Local Automation Clouds	Runtime, Electronic Control Unit (ECU)	Variability of production processes	Context awareness	Device-to-device communication	M2M, Constrained networks	Resource Oriented REST, Certification
Real-time	Yes	Yes	No	No	Yes (IoTivityConstrained)	No	No
Run-time	Dynamic orchestration and authorization, monitoring, and dynamic automation	Runtime Environment layer (RTE)	Runtime environment	Monitoring, dynamic service selection and verification	No	No	No
Distribution	Distributed	Centralize	Centralize	Centralize	Centralize	Centralize	Centralize
Open Source	Yes	No	Yes	Yes	Yes	Yes	No
Resource accessibility	High	Low	Very low	High	Medium	Medium	Low
Supporters	Arrowhead	AUTOSAR	Basys 4.0	FIWARE Foundation	Open Connectivity Foundation	OMA SpecWorks	Open Connectivity Foundation
Message patterns	Req/Repl, Pub/sub	Req/Repl, Pub/sub	Req/Repl,	Req/Repl, Pub/sub	Req/Repl, Pub/sub	Req/Repl	Req/Repl
Transport protocols	TCP, UDP, DTLS/TLS	TCP, UDP, TLS	TCP	TCP, UDP, DTLS/TLS	TCP, UDP, DTLS/TLS	TCP, UDP, DTLS/TLS, SMS	TCP, UDP, DTLS/TLS, BLE
Communication protocols	HTTP, CoAP, MQTT, OPC-UA	HTTP	HTTP, OPC-UA	HTTP, RTPS	HTTP, CoAP	CoAP	HTTP, CoAP
3rd party and Legacy systems adaptability	Yes	Yes	Yes	Yes	No	No	No
Security Manager	Authentication, Authorization and Accounting Core System	Crypto Service Manager, Secure Onboard Communication	--	Identity Manager Enabler	Secure Resource Manager	OSCORE	Secure Resource Manager
Standardization	Use of existing standards	AUTOSAR standards	Use of existing standards	FIWARE NGSI	OCF standards	Use of existing standards	OCF standards

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Standardization	Use of existing standards	AUTOSAR standards	Use of existing standards	FIWARE NGSI	OCF standards	Use of existing standards	OCF standards

No description, website, or topics provided.

2,679 commits 29 branches 0 packages 0 releases 8 contributors

Branch: onboarding

New pull request

Create new file

Upload files

Find file

Clone or download

This branch is 501 commits ahead, 3 commits behind master.

Pull request Compare

mzsilak fixed non-existing class import Latest commit 79ab69b 4 days ago

authorization Merge branch 'onboarding-ca-experimental' of https://github.com/mzsil... 20 days ago

certificate-authority Merge branches 'development' and 'onboarding' of https://github.com/a... 4 days ago

certificates bug and issue fixes last month

choreographer Merge branches 'development' and 'onboarding' of https://github.com/a... 4 days ago

core-common fixed non-existing class import 4 days ago

deb-installer Remove debian installers from this repository (because clone takes to... 6 months ago

deviceregistry performed additional changes after code review 9 days ago

docker-all Remove unnecessary DB permissions for CA 2 months ago

docker Add CA to Docker related files 2 months ago

documentation merged internal documentation 20 days ago

eventhandler Merge branches 'development' and 'onboarding' of https://github.com/a... 4 days ago

gatekeeper Merge branches 'development' and 'onboarding' of https://github.com/m... 20 days ago

gateway unit test fixes after bugfix 25 days ago

jenkins Docker fix for Log4j configuration file. 5 months ago

onboarding performed additional changes after code review 0 days ago

arrowhead-f / core-java-spring

Watch 4 Star 9 Fork 15

Code Issues 14 Pull requests 2 Actions Projects 0 Wiki Security 0 Insights

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2,276 commits 29 branches 0 packages 0 releases 8 contributors

Branch: translator New pull request

Create new file Upload files Find file Clone or download

This branch is 113 commits ahead, 18 commits behind master.

Pull request Compare

 Pablo Puñal Pereira testcases	Latest commit e8336a0 6 days ago
authorization update	2 months ago
certificates update	2 months ago
choreographer update	2 months ago
core-common Fiware stable	27 days ago
deb-installer update	2 months ago
docker update	2 months ago
documentation update	2 months ago
eventhandler update	2 months ago
gatekeeper update	2 months ago
gateway update	2 months ago
jenkins update	2 months ago
orchestrator update	2 months ago
scripts update	2 months ago
serviceregistry update	2 months ago
translator testcases	6 days ago



Conclusions

- Non-interoperability is a cost driver in production automation
- Interoperable engineering tools and support is necessary
- Autonomous interoperability instantiation can become a huge cost saver





Thanks for listening

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